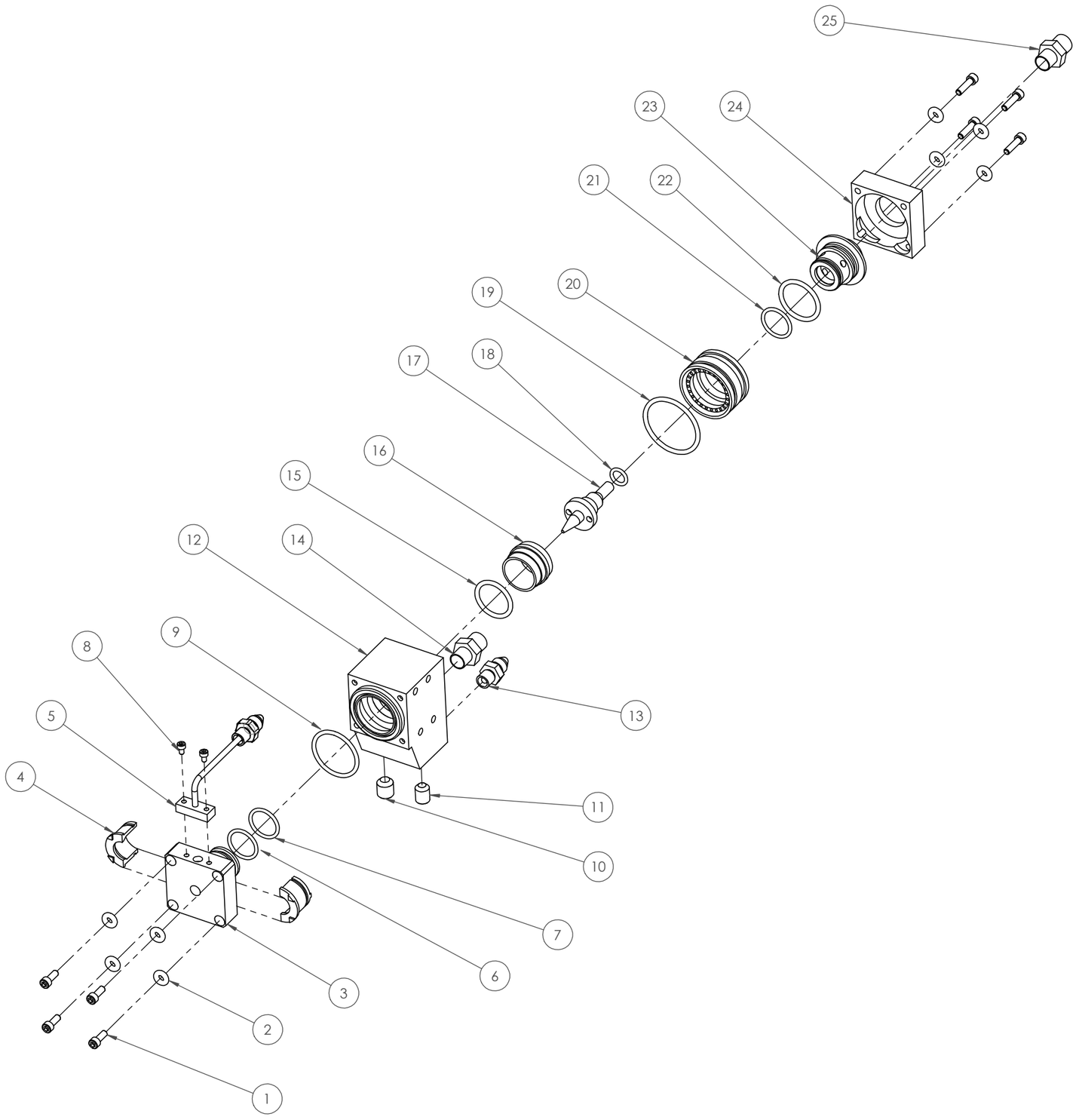

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	107080	SCREWS M4 x 12mm	8
2	109520	O-RING -007	8
3	109508A 109530 109531	9.5mm INTERNAL NOZZLE 6mm INTERNAL NOZZLE 8mm INTERNAL NOZZLE	1
4	1053111	SPLIT WATER BAFFLE ASSEMBLY	1
5	1053110	POWDER TUBE 90DEG	1
6	109521	NOZZLE REAR O-RING -116	1
7	1053903	SPLIT WATER BAFFLE O-RING	1
8	107563	SCREWS M4 x 22mm	2
9	1053904	NOZZLE SEAT O-RING	1
10	1053113	WATER OUTLET PLUG	1
11	1053114	ARC GAS PLUG	1
12	1053101	MAIN BODY	1
13	1053112	GAS INLET ADAPTER	1
14	1053108	WATER OUTLET ADAPTER	1
15	109516	GAS BAFFLE O-RING -024	1
16	109509	GAS BAFFLE	1
17	109505	REAR ELECTRODE	1
18	109515	ELECTRODE O-RING -014	1
19	109517	WATER DISTRIBUTION O-RING -029	1
20	109510	WATER DISTRIBUTION RING	1
21	109514	ELECTRODE HOLDER FRONT O-RING -019	1
22	109518	ELECTRODE HOLDER REAR O-RING -022	1
23	1053102	ELECTRODE HOLDER	1
24	1053106	REAR COVER	1
25	1053107	WATER INLET ADAPTER	1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DO NOT SCALE DRAWING | REVISION 1.0

Hardface Alloys, Inc.

REV	NAME	SIGNATURE	DATE	COMMENTS
	CAH		6/6/2013	

MATERIAL:

TITLE:

ELECTROCOTE 5300G EXPLODED VIEW

DWG NO. PS-A11 5300G EXPLODED DIAGRAM

A2

NOT TO SCALE | SHEET 1 OF 1